

## PRODUCT SPECIFICATION SHEET

# XL QUENCH OIL M

XL Quench Oil F is based on a low viscosity synthetic oil for uniform of carbon and alloy steels.

XL Quench Oil F is a bright quenching oil formulated on specific additives to provide faster quenching rates.

- Heat treating applications involving quenching or rapid cooling of alloy steels
- Heat treatment processes where uniform hardening of steel with minimum distortion and colouration is required
- Moderate to fast quenching operations at bath temperatures between 30 and 65°C, for greater hardening.
- Processes: high-quality fasteners and small parts, forgings and steel castings of all shapes and sizes
- Usage: can be used in open quench tanks and integral quenching furnaces
- Minimal drag-out of quenching oil: less smoke and less make-up required